



TECHNICAL SPECIFICATION

WIDTH OF THE BELT (mm.)	1000
BELT TYPE	EP

BELT DESIGNATION	630/4
TOP COVER THICKNESS (mm.)	6
BOTTOM COVER THICKNESS (mm.)	2

GENERAL :

BELT TOTAL THICKNESS (mm.)	13
ROLL LENGTH (meters)	100x2
BELT WEIGHT (kg/m)	16,54
FABRIC WEIGHT (kg/m/ply)	0,55

MINIMUM RECOMMENDED PULLEY DIAMETER

A DRIVE & HEAD	500
B TAIL & TAKE-UP	400
C SNUB & BEND	315

COVER RUBBER:

DESIGNATION	DIN-W
DENSITY	1,20
TENSILE STRENGTH (DIN 53504) Kg/cm ² (min)	180
ELONGATION OF BREAK (DIN 53504)% (min)	400
HARDNESS (DIN 53505), SHORE-A	63± 5
ABRASION (DIN 53516) mm ³ (max)	90
WORKING TEMPRATURE (max)	0

ELONGATION

REFERENCE ELONGATION (DIN 22102) % MAX.	2
ELONGATION AT BREAK (WARP) %	17±5
ELONGATION AT BREAK (WEFT) % MIN.	25±5

SEPERATION (ADHESION) STRENGTH

COVER TO FABRIC (DIN 22102) kg/cm.(min)	4,5
BETWEEN FABRICS (DIN 22102) kg/cm. (min)	5

FABRIC

POLYESTER (E) IN WARP DIRECTION	E
POLYAMIDE (P) IN WEFT DIRECTION	P
MAIN STRENGTH OF WARP kg/cm.(min)	160
MAIN STRENGTH OF WEFT kg/cm.(min)	75

TOLERANCE

BELT THICKNESS	± 1 mm
BELT WIDTH	± 5 mm
ROLL LENGTH	+ %1
RUBBER EDGE WIDTH	± 2 mm

SPLICING

HOT SPLICING

*SPLICING MATERIAL	cover itself
*VULCANIZING PRESSURE (kg/cm ²)	14
*VULCANIZING TEMPERATURE (°C)	145
*VULCANIZING DURATION (minutes)	25
*SPLICING STEP LENGTH (mm.)	250

COLD SPLICING

*SPLICING MATERIAL	adhesive
*VULCANIZING DURATION (minutes)	25
*SPLICING STEP LENGTH (mm.)	250